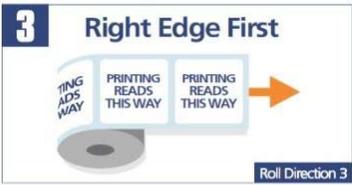
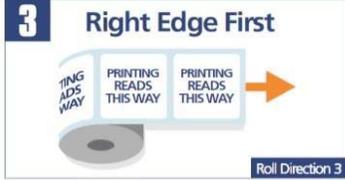


Minto, NSW - Bottling Line Data		capabilities - 2 bottling lines	
<b>Line 1</b>	<b>product/s</b>	still wine, fortified	
	bottles	can do:	we need to see and trial samples of imported or non-standard bottles to ensure compatibility.
		375ml	
		750ml	
		1.5L	
<b>Depalletizing</b>		fully automated sweep arm	pallets with cardboard layer boards, cardboard nests, more than 4 layers of glass or some Reverse Taper glass can only be manually depalletized
<b>Filling</b>	temperature	16 - 20 °C	
	turbidity	suitable for grade of filtration your winemaker chooses	<a href="#">Click here to see the Filtration Chart</a>
	is turbidity too high?	options	i. review grade of filtration into bottle ii. filter in tank farm prior to bottling iii. in-line filter during bottling
	filter	lenticular	
	membrane	cartridge	sterile 0.45µm
	bottle inversion and rinsing	air and water	
	bottles/hr	10,000	
	max. bottle height	350mm - screwcap (BVS) glass	
		365mm - cork mouth glass	
	inert gas	Carbon Dioxide or Nitrogen	latest technology inert gas protection at bottle rinsing, filling and closure application
<b>Quality</b>	electronic	fill level	
<b>Wine closure</b>		cork	vacuum corking
		30 x 60mm screwcap	
		30 x 44mm screwcap	
<b>Quality</b>	electronic	closure presence	
<b>Capsules</b>		PVC, Aluminium, Tin or Poly laminate	

<b>Labels</b>	number of labelling heads	4	front, back, neck + medal
	label presentation	separate rolls	
	max label height (dimension)	see WPA guidelines sizemeup.com.au	Follow WPA guidelines for max recommended height for bottle type
	max label width		Follow WPA guidelines for max recommended width for bottle type
	min application height from base of bottle	18mm	
	roll core diameter	76mm	
	max roll diameter	380mm	
	roll direction	right hand leading	roll direction #3 
	label type	self adhesive	
	label print	lot numbers on either front or back label 32 characters per line 4mm high	optional
	bottle print	ink jet	Max 32 character per line at base of bottle or on label
<b>Quality</b>	electronic	label presence	
<b>Cartons</b>	format	6, 12 or 24 pack upright	Regular Slotted Cartons (RSC) Panel 1 big on right
		laydown	hand packed
	construction	machine erected and glued	
	in-line printing	dot matrix ink jet 320 x 75 & 175 x 75mm	70 characters per line, maximum two lines across one long side. Print no lower than 75mm from base of carton and no higher than 50mm from top
	carton barcode	thermal transfer print and apply (100mm x 75mm)	one label per carton.
<b>Quality</b>	electronic	number of bottles in carton	
<b>Palletizing</b>	machine	various stacking configurations	various range of pallets accepted, must be of a consistent size. Slip sheets can be applied automatically
	pallet label	options available	

Line 2	product/s	sparkling wine, still wine, fortified	
	bottles	can do:	we need to see and trial samples of imported or non-standard bottles to ensure compatibility.
		187ml	
		200ml	
		750ml	
		2000ml	
<b>Depalletizing</b>	machine	automatic	
<b>Filling</b>	temp. sparkling - Carbonation	5 - 10 °C	
	temp. still and fortified	16 - 20 °C	
	turbidity	suitable for grade of filtration your winemaker chooses	<a href="#">Click here to see the Filtration Chart</a>
	is turbidity too high?	options	i. review grade of filtration into bottle ii. filter in tank farm prior to bottling iii. in-line filter during bottling
	filter	lenticular	
	membrane	cartridge	
	bottle inversion and rinsing	water	sterile 0.45µ
	bottles/hr	4000 Sparkling	
		6000 Still	
	max. bottle height	350mm - screwcap (BVS) glass	
		365mm - cork mouth glass	
	inert gas	Carbon Dioxide or Nitrogen	latest technology inert gas protection at bottle rinsing, filling and closure application
<b>Quality</b>	electronic	fill level	
<b>Wine closure</b>		cork	vacuum corking
		8 screwcap Zavent	
		25 x 42mm screwcap 187 ml Rotel	
		30 x 60mm screwcap	
		38mm Westcap 2L flagon	
<b>Quality</b>	electronic	closure presence	
<b>Capsules</b>		Aluminium Sparkling Hood	

<b>Labels</b>	number of labelling heads	3	
	label presentation	separate rolls	front, back, neck + medal ( Neck label overlap only on the left side)
	max label height (dimension)		Follow WPA guidelines for max recommended height for bottle type
	max label width		Follow WPA guidelines for max recommended width for bottle type
	min application height from base of bottle	18mm	
	roll core diameter	76mm	
	max roll diameter	380mm	
	roll direction	right hand leading	<p><b>roll direction #3</b></p> 
	label type	self adhesive	
	label print	yes	
	bottle print	ink jet	Max 32 character per line
<b>Cartons</b>	format	12 or 6 pack upright	hand packed
	construction	Maual overhead packing, top/bottom sealing by machine	
	in-line printing	dot matrix ink jet	32 characters per line, maximum two lines across one long side. Print no lower than 75mm from base of carton and no higher than 50mm from top. Long side only.
	carton barcode	thermal transfer print and apply	one label per carton, wrap around or single side.
<b>Palletizing</b>	machine	various stacking configurations	various range of pallets accepted, must be of a consistent size. Slip sheets can be applied maually.
	pallet label	options available	